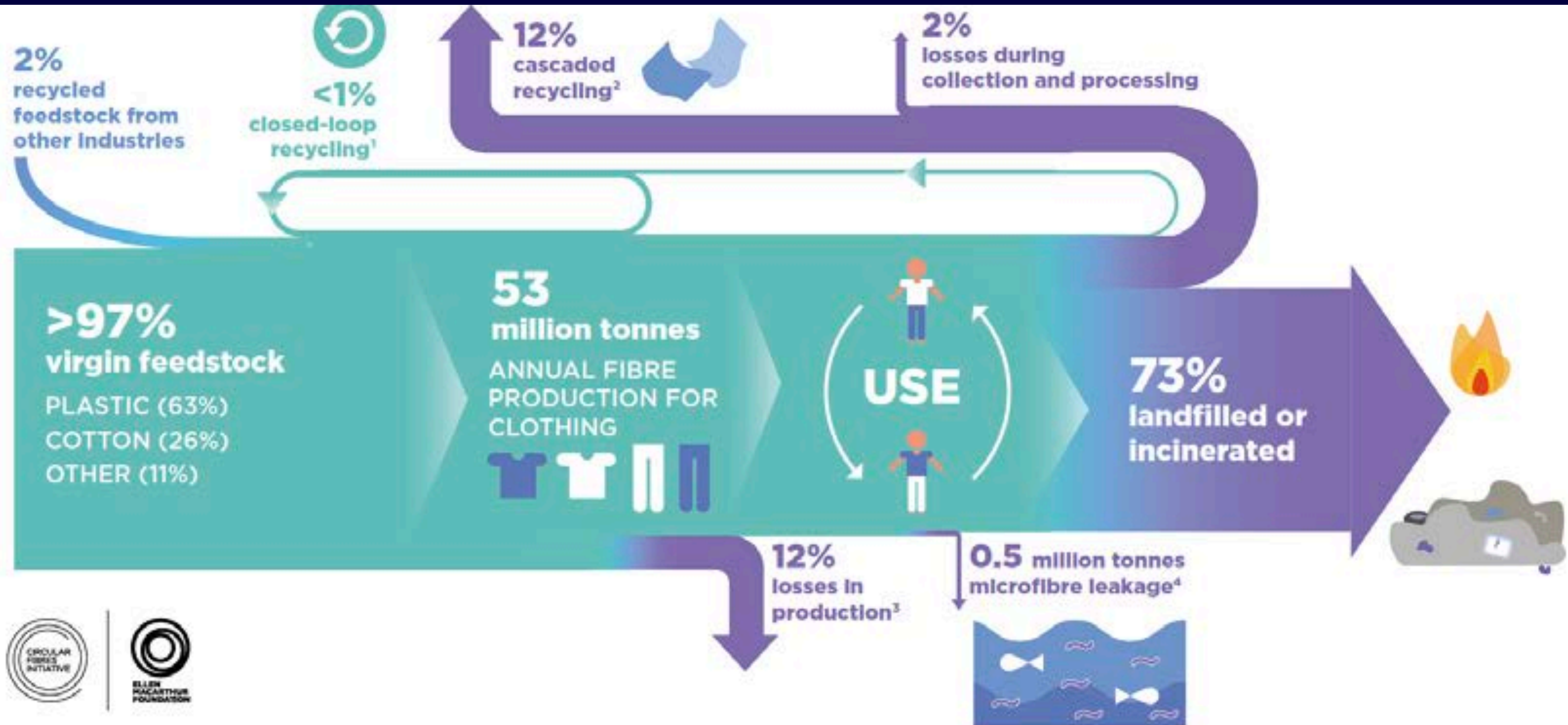


GreenEvo

► blue economy first

THE PICTURE over an undervalued problem



- 1 Recycling of clothing into the same or similar quality applications
- 2 Recycling of clothing into other, lower-value applications such as insulation material, wiping cloths, or mattress stuffing
- 3 Includes factory offcuts and overstock liquidation
- 4 Plastic microfibres shed through the washing of all textiles released into the ocean

Source: Circular Fibres Initiative analysis – for details see Appendix B

WHY-1



.....In the EU, the consumption of textiles, most of which are imported, now accounts on average for the **fourth (4th) highest negative impact on the environment and on climate change** and **third (3rd) highest for water and land use** from a global life cycle perspective 3 .

About **5.8 million tonnes of textiles are discarded every year** in the EU, approximately **11kg per person** , and every second somewhere in the world a truckload of textiles is landfilled or incinerate

EU https://environment.ec.europa.eu/strategy/textiles-strategy_en

Brussels, 30.3.2022

WEIGHT of 1 T-shirt = 0,11 Kg



EU 2022 citizens: 447,956,050
WORLD population: 8,048,920,892
EU = 5,56% of total world population

WHY-1

- 1)5 million tonnes of clothing discarded each year in the EU - around 12kg per person
- 2) 20 to 35 jobs created for each 1000 tonnes of textiles collected for re-use
- 3) 1 % of material in clothing is recycled into new clothing
-
- 4)in factories, 25-40% of all fabric used is either leftover or becomes waste.
-
- Around 20% of the separately collected used textiles in EU are downcycled for use as industry wipes or other applications, while the rest is lost.....

EU https://environment.ec.europa.eu/strategy/textiles-strategy_en



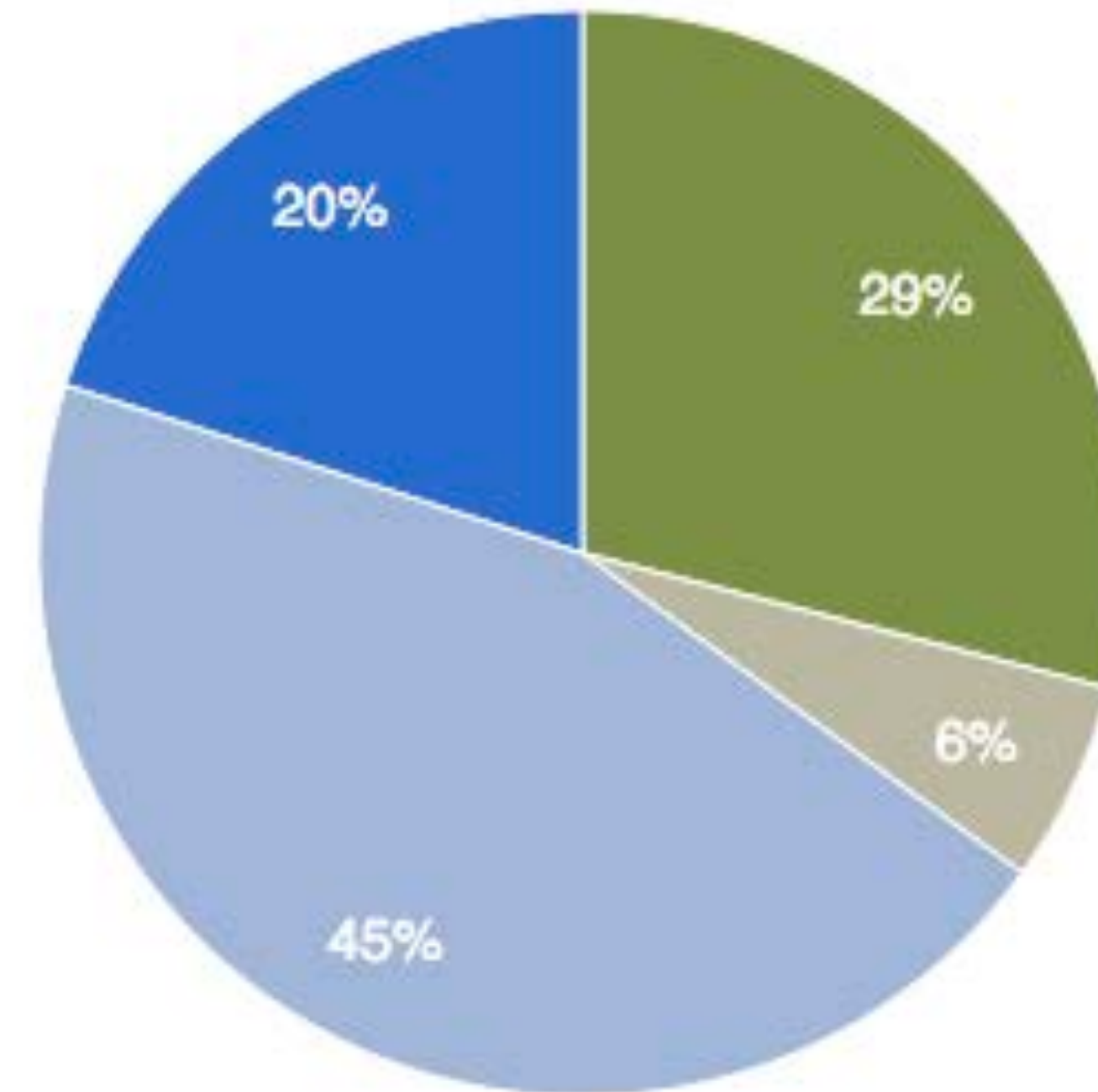
WHY-2

World Fibre Production: 110 Million Tons in 2018

WATER CONSUMPTION
for production of TEXTILES:

a) 1 kg cotton textile (8 T-shirt) =
1200 lt

b) 1 kg of PET fibre = 72.000 lt
(60 times more)

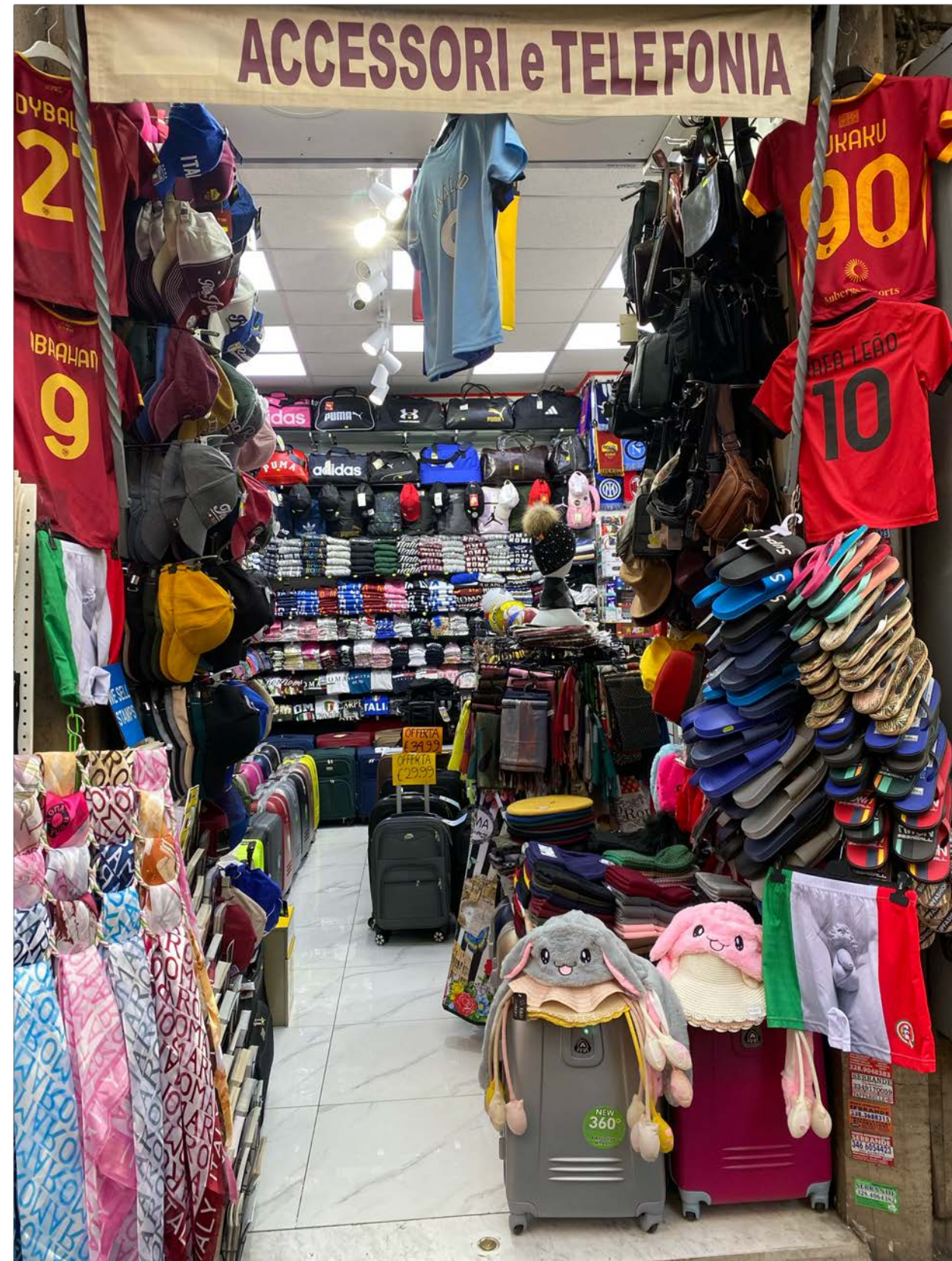


- Total Natural Fibres
- Cellulosic Fibres
- Synthetic Filament
- Synthetic Staple

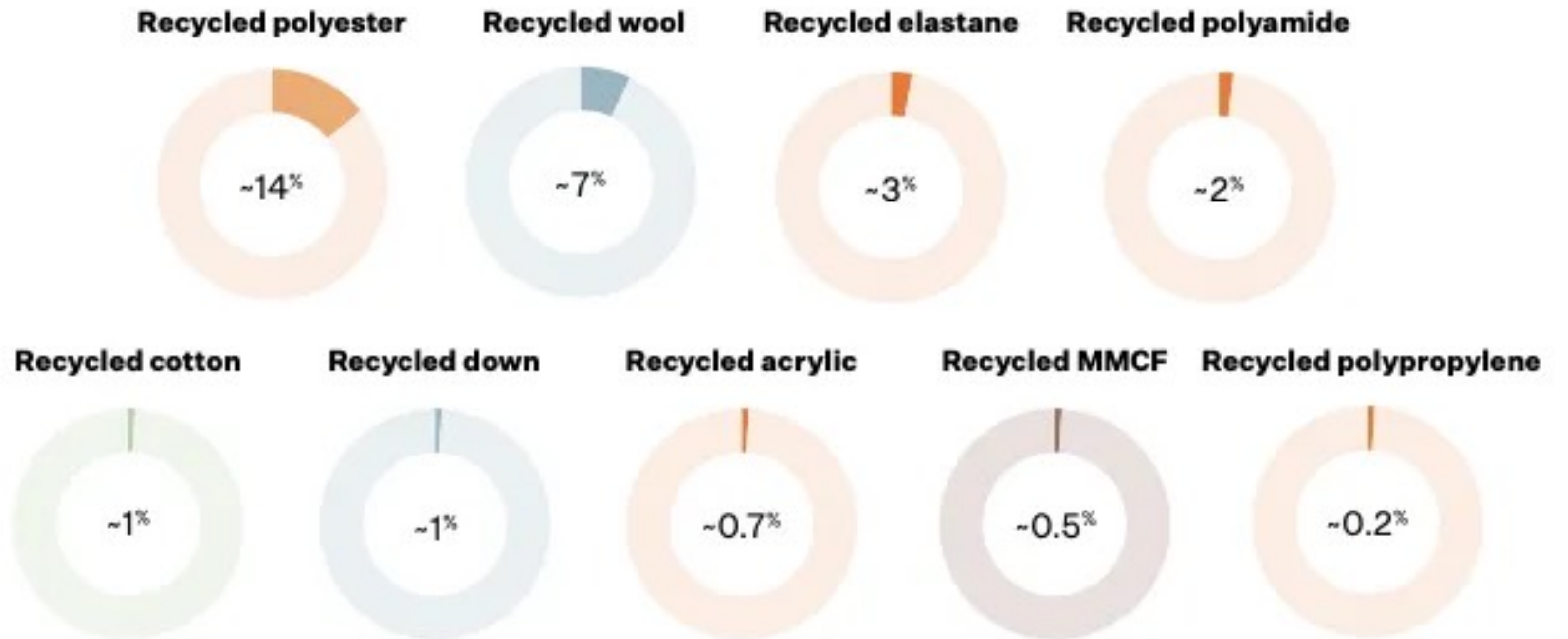
Total GAS EMISSION
from Textile production
At 1.200.000 Tons/Y annually
are **more** that **all** international
flights and maritime shipping
combined
(MacArthur foudation 2023 report)

20>30% of fibers
= 33.000.000.000 kgs
become a waste during the
1° textile
& clothing
Manufacturing cycle

WHY-3

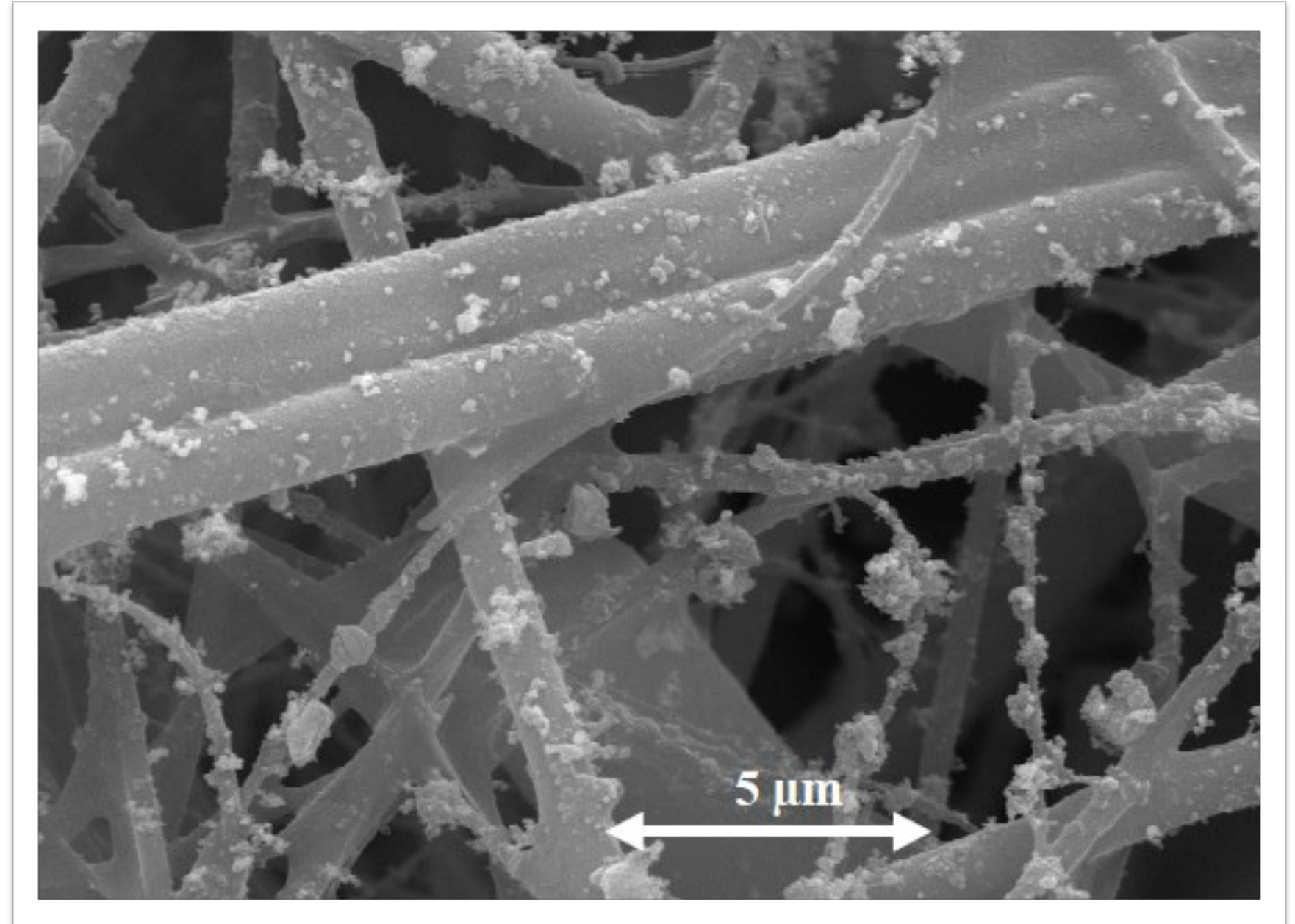
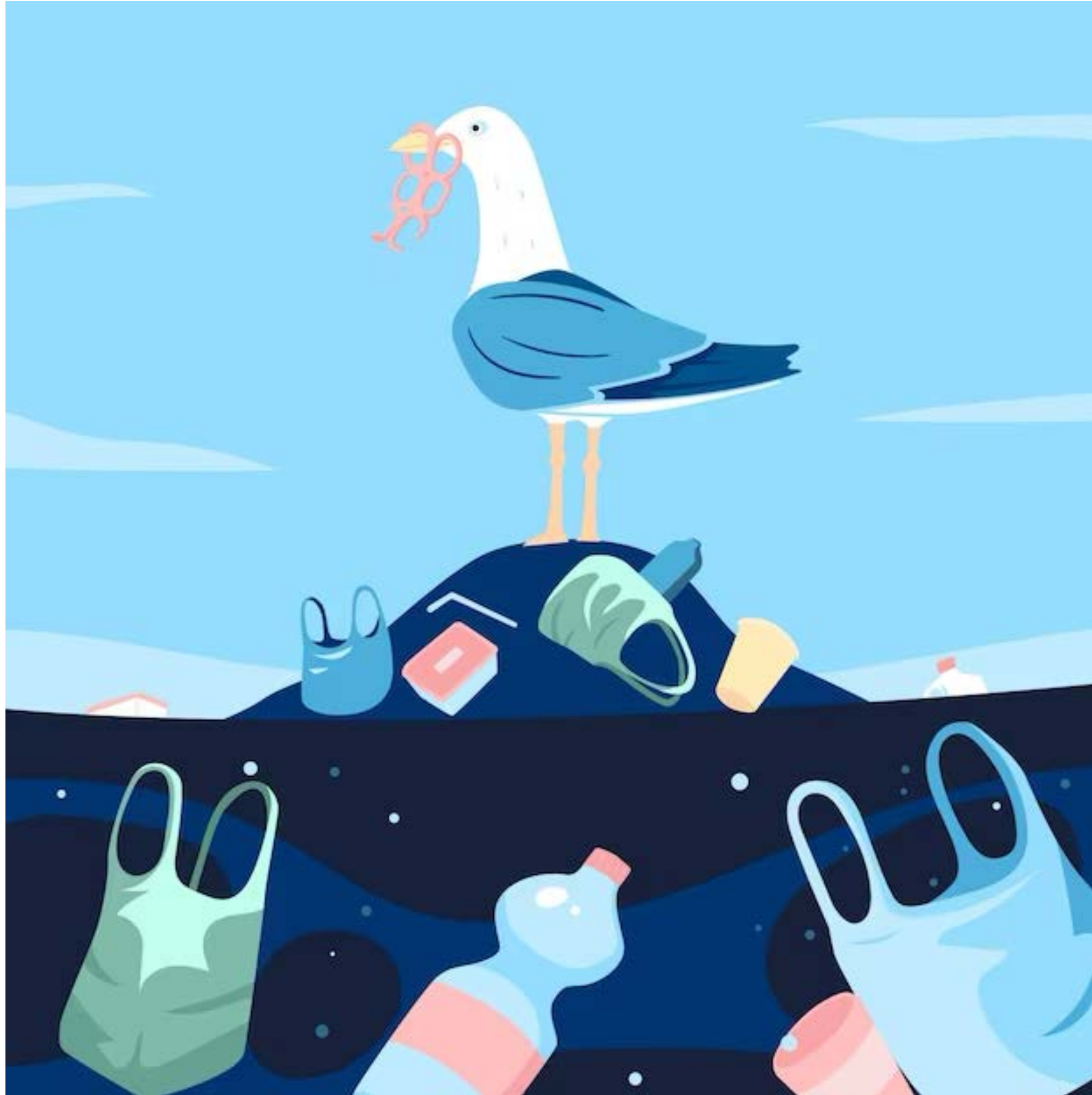


Market share of recycled fibers by type in 2022



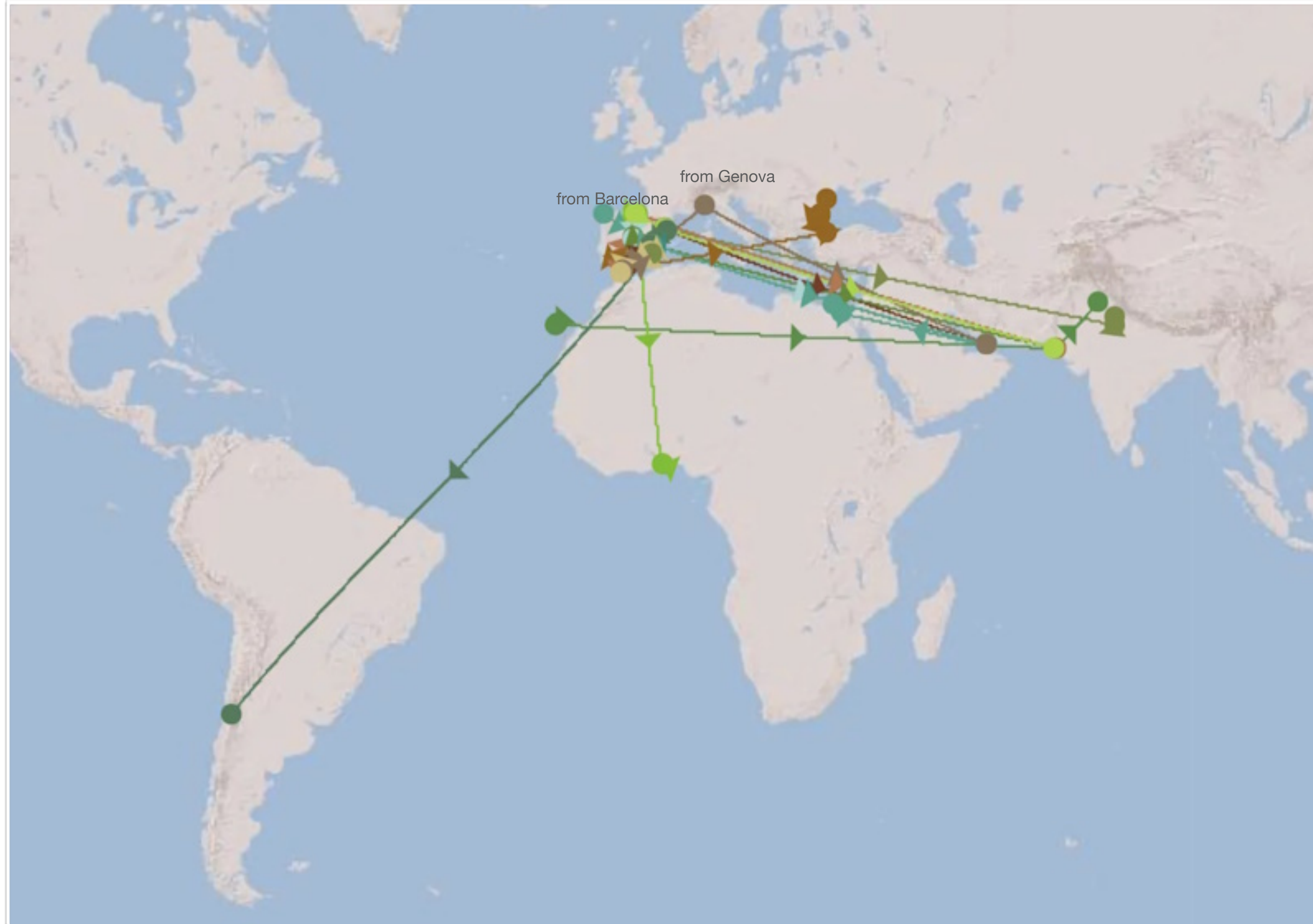
Source: Textile Exchange based on Miele Research and global data compilation

Textile exchange report



OCEAN microplastic
from synthetic fibres

WHY-5 GREENPEACE REPORT



WHERE our western style textile waste are spread into the Planet

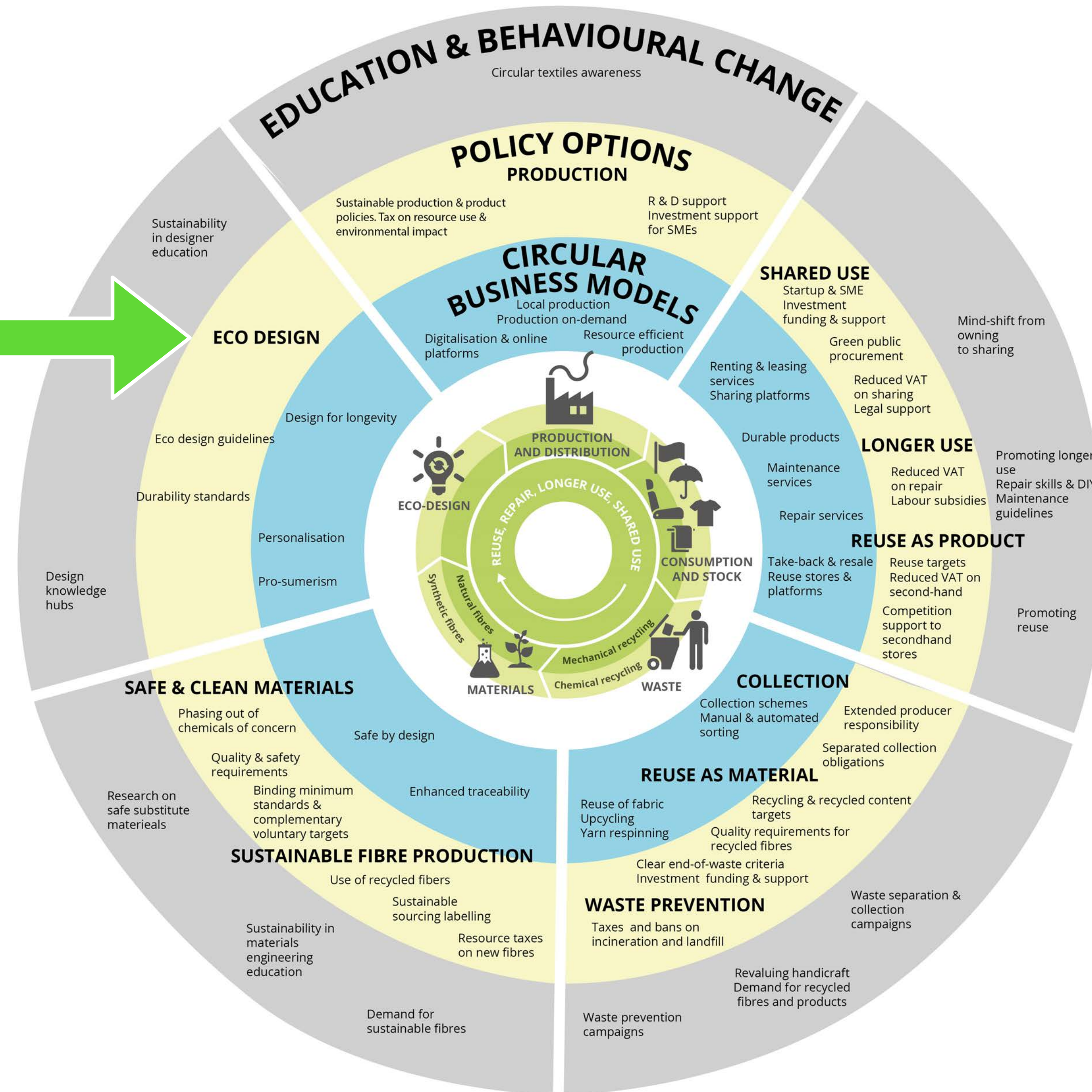
.....More than USD 500 billion of value is lost every year due to clothing underutilisation and the lack of recycling.

ELLEN MACARTHUR FOUNDATION
REPORT 2023:

.....A NEW TEXTILES ECONOMY:
REDESIGNING FASHION'S FUTURE

CIRCULAR ECONOMY & ECODESIGN: the route

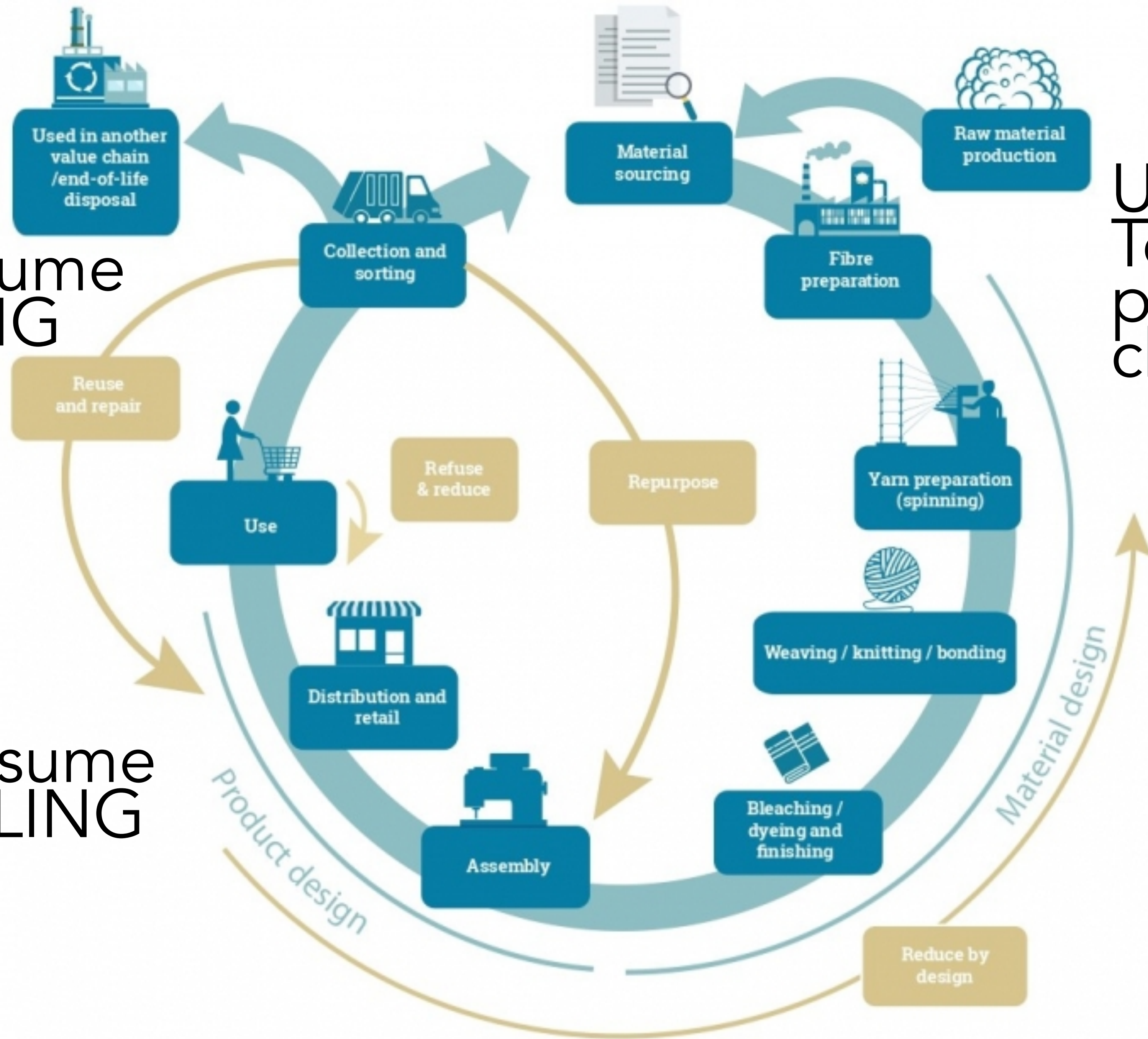
the NEW
starting point



POST consume
UP-CYCLING

PRE consume
UP-CYCLING

UN & EU
Textile
process flow
chart



EU' expectation: a change in the mind of consumers is ongoing,
recycled raw material as a VALUE not a WASTE

from
second life
of the textile
raw materials
>
to
SUSTAINABLE
FASHION
MARKET



DENIM ' MARKET TREND

www.agi.com:..... with 2027 up to 3.000.000.000 > 4.000.000.000 denim units = + > 2.000.000.000/ kg



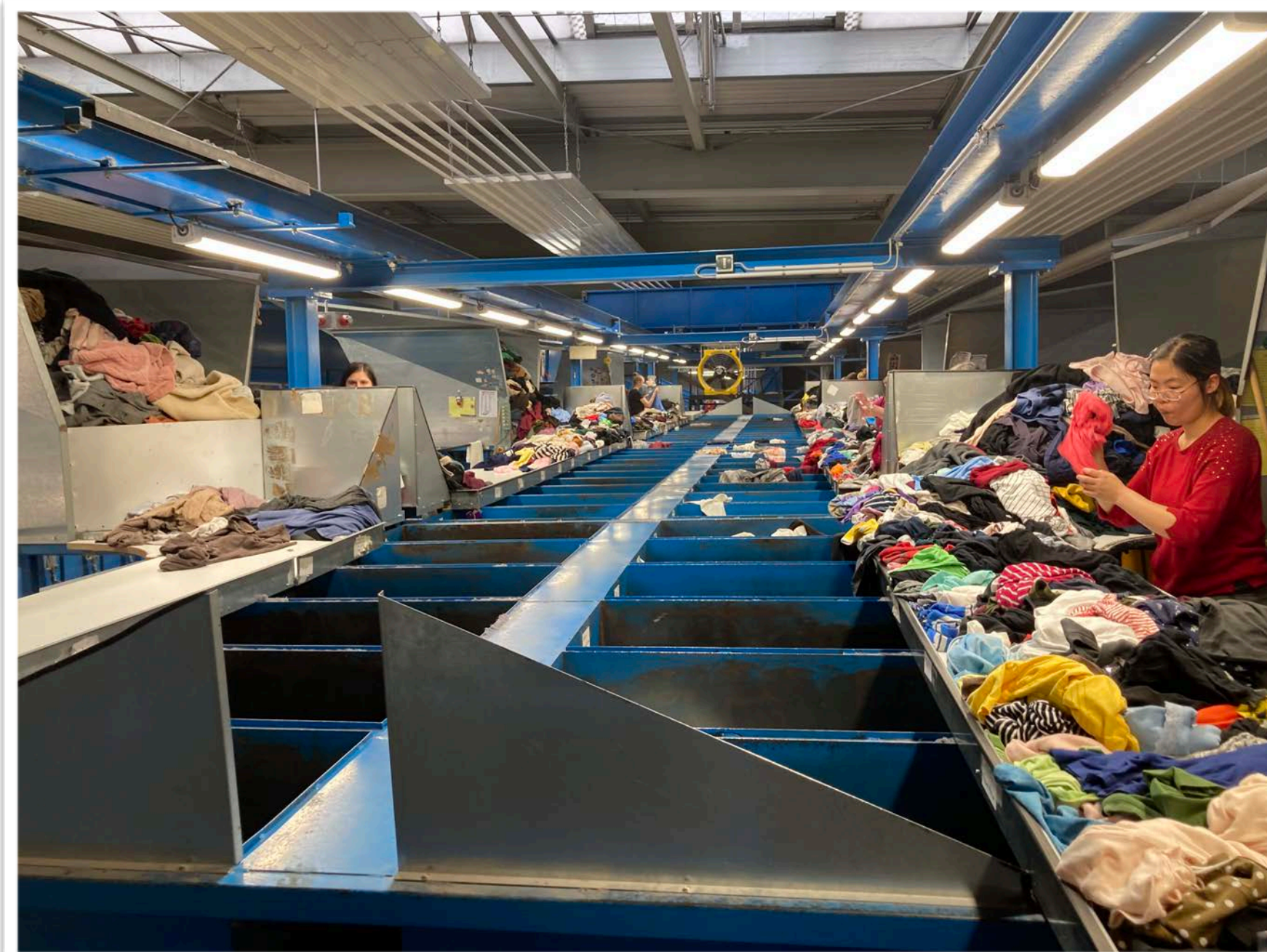
- Market trend:
- ANYWAY looks for quality fibres
- (mechanical resistance, stressless, efficiency...) at reasonable price
- SENTENCE:
high quality recycled fibre
will be needed anyway

ENVIRONMENTAL
FRIENDLY
QUALITY
SOLUTIONS



HOW

COLLECT & SORTING used garments



...toward the
SUSTAINABLE
FASHION

THE 2 STEPS GREEN VALUABLE SOLUTION FOR THE SECOND LIFE OF TEXTILES



MECHANICAL DEFIBRATION
starter of the new
valuable textile cycle

DEFIBERING PROCESS : a news...from the experience

EXPERT



PRATO' TEXTILE DISTRICT FROM THE 12TH CENTURY & WORLD' VERY FIRST EXAMPLE OF CIRCULAR ECONOMY

The fiber regeneration process was optimized at the end of the 18th century, thanks to the mechanical industrialization of spinning and weaving processes, which efficiently regenerates the used wool clothes, mattress pads and so on. From the second post-war period of the 19th century, the Textile District of Prato became the world center for the recovery of textile fibers of all types: those were "mechanically" transformed from textile waste into newly processable fibre - wool process - which made it possible to produce fabrics of all kinds, at competitive prices. These products conquered the world markets thanks also to the development of the Fashion sector. Today all types of fibers are regenerated, including synthetic ones, creating new textile structures as was the case of "pile". The precious cashmere, alpaca, vicuna become fibers for world fashion. Fantasy and flexibility are the keys to success. Today many companies adhere to the Greenpeace GOTS project for the reduction of the environmental impact of processes and GRS for the reuse of textile materials as required by the EUROPEAN GREEN DEAL



defibering vs tearing/shredding processes: from VOLUME to VALUE



A COMPLETE PLANT

- 1 - Fabric cutting units
- 2 - RECOLINE™ feeding
- 3 - storage/blending box
- 4 - RECOLINE™ 1>5 units
- 5 - bailing press
- 6 - dust filtering & fibre separation
- 7 - air filtration

